## **DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I hereby declare:

That my residence, post office address and citizenship are as stated below next to my name:

That I verily believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

## METHOD FOR MANUFACTURING BICYCLE COMPONENTS

		•		
the specification (check one)	of which	1		
	[]	is attached hereto.	•	
	[X]	was filed on October 8, Application Serial No. 10 and was amended on		
as amended by a		ave reviewed and understand lment referred to above.	the contents of the above-identified spe	ecification, including the claim
in accordance wi		cknowledge the duty to disclo	ose information which is material to the ons, §1.56(a).	examination of this applicatio
foreign application	on(s) for p	patent or inventor's certificate	benefits under Title 35, United States e listed below and have also identified be a filing date before that of the application	elow any foreign application fo
Prior Foreign A	pplicatio	on(s)		Priority Claimed
(Number)		(Country)	(Day/Month/Year)	[ ] [ ] Yes No
(Number)		(Country)	(Day/Month/Year)	[ ] [ ] Yes No
(Number)		Country)	(Day/Month/Year)	[ ] [ ] Yes No
States application to disclose materifiling date of the	insofar a in the ma ial inform prior app	as the subject matter of each anner provided by the first panation as defined in Title 37, lication and the national or F	Title 35, United States Code, §120 of a of the claims of this application is not ragraph of Title 35, United States Code Code of Federal Regulations, §1.56(a PCT international filing date of this appropriate the code of th	t disclosed in the prior United s, §112, I acknowledge the duty ) which occurred between the
United States Ap	plication	n(s)		
(Appl. Ser.No.)		(Filing Date)	(Status) (patented, pending,	abandoned)
(Appl. Ser.No.)		(Filing Date)	(Status) (patented, pending,	abandoned)

That all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

I hereby appoint the following attorneys, with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and request that all correspondence and telephone calls in respect to this application be directed to GREER, BURNS & CRAIN, LTD., Suite 2500, 300 South Wacker Drive, Chicago, Illinois 60606, Telephone No. (312) 360-0080:

## Customer No. 24978

Attorney	Reg. No.	Attorney	Reg. No.
Roger D. Greer	26,174	Carole A. Mickelson	30,778
Patrick G. Burns	29,367	Brittany C. MacDonald	44,159
Lawrence J. Crain	31,497	Arik B. Ranson	43,874
Steven P. Fallon	35,132	Thomas R. Fitzsimons	40,607
Paul G. Juettner	30,270	Josh Snider	47,954
Thomas R. Juettner	16,158	Joe Fox	41,760
James K. Folker	37,538	Philip M. Kolehmainen	22,992
Laura R. Wanek	. 53,737	Charles C. Claunch	51,221

I hereby grant the above-named attorneys the right to insert the Application Serial Number in the appropriate place on this document, once such number has been assigned from the United States Patent & Trademark Office.

Full name of sole or one joint inventor:	Stefan SPAHR
Joint inventor.	/ /
Inventor's signature:	55h
Date:	11. 11. 03
Residence and Post Office Address	Krähenbergstrasse 18b
Address	CH-2546 Lengnau, Switzerland
Citizenship:	Swiss
Full name of sole or one joint inventor:	Rudolf KURTH
Inventor's signature:	25
Date:	11.11.03
Residence and Post Office Address:	Länggasse 51
Address	CH-3292 Busswil b. Büren, Switzerland
Citizenship:	Swiss
Address for Correspondence:	GREER, BURNS & CRAIN, LTD. Suite 2500 300 South Wacker Drive Chicago, Illinois 60606
	Customer No. 24978